

# **MONDAY, 7 MAY 2001**

**8:30am – 12:00pm**

## **TUTORIALS & WORKSHOPS**

### **I. Life Cycle Assessment and Design for Environment: Useful Electronics Applications**

- Harald Florin, PE Group
- Andrea Russell, Five Winds International

### **II. Transition to Lead-Free Solder in Electronics**

- Karl J. Puttlitz, IBM Corporation
- Kathleen A. Stalter, IBM Corporation
- Mohammad Yunus, Texas Instruments
- Carol Handwerker, National Institute of Standards and Technology

### **III. International and Domestic Regulatory Product Requirements for the Electronic Sector**

- Paul Hagen, Beveridge & Diamond, P.C.
- William F. Hoffman III, Motorola Advanced Technology Center
- Heather Bowman, Electronic Industries Alliance

**12:00pm – 1:00pm**

## **LUNCH FOR MONDAY SPEAKERS**

**1:15p.m. – 2:15p.m.**

### **Plenary Speaker**

Wayne S. Balta, Director, Corporate Environmental Affairs, IBM Corporation

**2:30 p.m. - 4:30 p.m.**

### **Session 1**

#### **DFE Methodology & Tools I**

**Chair: Duncan Noble, Five Winds International**

#### **Eco-Labeling and the Information Technology (IT) Industry**

Ferdinand Hermann, Compaq Computer EMEA BV

Hans-Peter Urbach, Siemens AG

Hans Wendschlag, Hewlett Packard Sverige AB

#### **Measuring Material Cycling in Industrial Systems**

Reid Bailey, University of Dayton

Bert Bras, Georgia Institute of Technology

Janet Allen, Georgia Institute of Technology

#### **Disassembly Complexity and Recyclability Analysis of New Designs from CAD File Data**

Vishakar Mani, New Jersey Institute of Technology  
Sanchoy Das, New Jersey Institute of Technology  
Reggie Caudill, New Jersey Institute of Technology

### **Development of a CAD Integrated DFE Workbench Tool**

Thomas Roche, Galway Mayo Institute of Technology  
Elena Man, National University of Ireland  
Jimmie Browne, National University of Ireland

**2:30 p.m. - 4:30 p.m.**

### **Session 2**

### **Manufacturing Processes I**

**Chair: Surendra Gupta, Northeastern University**

### **The Quest for Environmental and Productivity Improvements at the IBM Demanufacturing and Asset Recovery Center**

Ed Grenchus, IBM Corporation  
Robert Keene, IBM Corporation  
Charles Nobs, IBM Corporation  
Larry Yehle, IBM Corporation

### **Flexible Disassembly Tools**

G. Seliger, Technical University Berlin  
T. Keil, Technical University Berlin  
U. Rebafka, Technical University Berlin  
A. Stenzel, Technical University Berlin

### **Product Recovery Using a Disassembly Line: Challenges and Solution**

Surendra M. Gupta, Northeastern University  
Aşkıner Güngör, Pamukkale University

### **Cathode Ray Tube Manufacturing and Recycling: Analysis of Industry Survey**

A. Monchamp, Electronic Industries Alliance  
H. Evans, Electronic Industries Alliance  
J. Nardone, Electronic Industries Alliance  
S. Wood, Electronic Industries Alliance  
E. Proch, Electronic Industries Alliance  
T. Wagner, Electronic Industries Alliance

**2:30 p.m. - 4:30 p.m.**

### **Session 3**

### **Corporate Strategies for Environmental Performance**

**Chair: Dani Tsuda, Apple**

### **Product Environmental Care, a Praxis-Based System Uniting ISO 14001, ISO 14062, IPP, EEE and Ecolabel Elements**

Ab Stevels, Delft University of Technology

**Product and Process Life Cycle Inventories using SAP R/3**

Antje Januschkowitz, Robert Bosch GmbH

Chris T. Hendrickson, Carnegie Mellon University

**An IBM Methodology for Evaluating Emerging Requirements**

Anne Brinkley, IBM Corporation

Mary Ann Christie, IBM Corporation

Mary Jacques, IBM Corporation

J. Ray Kirby, IBM Corporation

Tim Mann, IBM Corporation

**Stakeholder Dialogues on Recycling Engineering Thermoplastics: A Collaborative Effort to Build a Recycling Infrastructure for Plastics from Electronics**

Patricia S. Dillon, Gordon Institute at Tufts University

**4:45 p.m. - 5:45 p.m.**

**ROUNDTABLE DISCUSSIONS**

**TUESDAY, 8 MAY 2001**

**8:30a.m. – 9:45a.m.**

**KEYNOTE ADDRESS**

Jonathan G. Koomey, Staff Scientist, Lawrence Berkeley National Laboratory

**10:00 a.m. - 12:00 p.m.**

**Session 4**

**DFE Assessment Methods**

**Chair: Hong-Chao Zhang, Texas Tech University**

**Ranking Ecodesign Priorities from Quantitative Uncertainty Assessment for End-of Life Scenarios**

Casper Boks, Delft University of Technology

Ab Stevels, Delft University of Technology

**Optimization of Inductive RFID Technology**

Steve C.Q. Chen, Princeton University

Valerie Thomas, Princeton University

**Calculating Environmentally Weighted Recyclability of Consumer Electronic Products using Different Environmental Assessment Models**

Jaco Huisman, Delft University of Technology

Ab Stevels, Delft University of Technology

Andreas Middendorf, Fraunhofer IZM

### **Comparison of Major Environmental Performance Metrics and Their Application to Typical Electronic Products**

Yanchun Luo, New Jersey Institute of Technology

Pornsarun Wirojanagud, New Jersey Institute of Technology

Reggie J. Caudill, New Jersey Institute of Technology

**10:00 a.m. - 12:00 p.m.**

### **Session 5**

#### **End of Life Strategies**

**Chair: Richard VanLandingham, Texas Instruments**

#### **Metrics for End-of-Life Strategies (ELSEIM)**

Catherine M. Rose, Delft University of Technology

Ab Stevels, Delft University of Technology

#### **End of Life Recycling through Free Enterprise**

Douglas Smith, Sony Electronics Inc.

Mark Small, Sony Electronics Inc.

#### **An Overview of IBM Product Takeback Programs: "Considerations for Commercial and Consumer Computer Returns"**

Rhea Hale, IBM Corporation

J. Ray Kirby, IBM Corporation

Timothy Mann, IBM Corporation

Dewey Pitts, IBM Corporation

#### **A Logistic Concept to Improve the Re-usability of Electric and Electronic Equipment**

Reinhard Knoth, Austrian Society for Systems Engineering and Automation

Martina Hoffmann, Austrian Society for Systems Engineering and Automation

Bernd Kopacek, Austrian Society for Systems Engineering and Automation

Peter Kopacek, Austrian Society for Systems Engineering and Automation

**10:00 a.m. - 12:00 p.m.**

### **Session 6**

#### **Life Cycle Impact Assessment**

**Chair: David Dickinson, Lucent Technologies**

#### **Life-Cycle Environmental Impacts of CRT and LCD Desktop Monitors**

Maria Leet Socolof, University of Tennessee

Jonathan G. Overly, University of Tennessee

Lori E. Kincaid, University of Tennessee

Rajive Dhingra, University of Tennessee

Dipti Singh, US Environmental Protection Agency

Katherine M. Hart, US Environmental Protection Agency

### **Life Cycle Assessment of an Integrated Circuit Product**

Fulvio Taiariol, CSELT

Patrizia Fea, CSELT

Claudio Papuzza, CSELT

Raffaella Casalino, Politecnico di Torino

Enrico Galbiati, STMicroelectronics

Stefano Zappa, STMicroelectronics

### **Energy Consumption of Cellular Telephones**

Ion V. Nicolaescu, Motorola Advanced Technology Center

William F. Hoffman, Motorola Advanced Technology Center

### **Life Cycle Profitability Analysis and LCA by Simulating Material and Money Flows**

Takeshi Murayama, Hiroshima University

Shinya Hatakenaka, Hiroshima University

Norihiko Narutaki, Hiroshima University

Fuminori Oba, Hiroshima University

**12:00 p.m. – 1:45 p.m.**

### **LUNCHEON ADDRESS**

Dr. Robert C. Pfahl, Jr., Director of International & Environmental Research & Development,  
Motorola Advanced Technology Center

**2:00 p.m. – 3:30 p.m.**

### **PANEL: Environmental Implications of E-commerce**

#### **Panel Members:**

H. Scott Matthews     *Carnegie Mellon University*

Reggie Caudill         *New Jersey Institute of Technology*

Mark Greenleaf        *Ford Motor Company*

**3:45 p.m. - 5:15 p.m.**

### **Session 7**

### **DFE Methodology & Tools II**

**Chair: Li Shu, University of Toronto**

### **Life Cycle Inventory Analysis and Identification of Environmentally Significant Aspects in Semiconductor Manufacturing**

Karsten Schischke, Technische Universität Berlin

Markus Stutz, Motorola GmbH

Jean-Paul Ruelle, Motorola SA

Hansjörg Griese, Fraunhofer-Institut für Zuverlässigkeit und Mikrointegration (IZM)

Herbert Reichl, Technische Universität Berlin

### **A System for Integrating Design for Environment (DFE) Criteria into the New Product Introduction Process**

Tom L. Neal, Hewlett-Packard

Mark Heintz, Hewlett-Packard

### **A Semi-Quantitative Methodology of Environmentally Conscious Design for Electromechanical Products**

Xueqing Qian, Texas Tech University

Yue Yu, I2 Technologies

Hong-chao Zhang, Texas Tech University

**3:45 p.m. - 5:15 p.m.**

### **Session 8**

### **Advanced Electronic Technologies & Modeling**

**Chair: Demi Tomita, Sony Corporation**

### **Remanufacturing - the Key Solution for Transforming „Downcycling“ into „Upcycling“ of Electronics**

Rolf Steinhilper, University of Bayreuth

Martin Hieber, Fraunhofer Institute IPA

### **Fuzzy Reasoning Petri Nets for Demanufacturing Process Decision**

Meimei Gao, New Jersey Institute of Technology

MengChu Zhou, New Jersey Institute of Technology

### **A Systematic Approach to Disassembly Line Design**

Ying Tang, New Jersey Institute of Technology

MengChu Zhou, New Jersey Institute of Technology

Reggie Caudill, New Jersey Institute of Technology

**3:45 p.m. - 5:15 p.m.**

### **Session 9**

### **Analysis of the Impacts of E-everything**

**Chair: Sanchoy Das, New Jersey Institute of Technology**

### **Web-Based Tool for Estimating the Environmental Impacts of Telework**

Erasmia Kitou, University of California at Berkeley

Eric Masanet, University of California at Berkeley

Arpad Horvath, University of California at Berkeley

### **Network-Based Optimization and Simulation of Sustainable E-Supply Chain Management**

Yanchun Luo, New Jersey Institute of Technology

Pornsarun Wirojanagud, New Jersey Institute of Technology

Reggie J. Caudill, New Jersey Institute of Technology

### **The Net Effect: Environmental Implications of E-Commerce and Logistics**

H. Scott Matthews, Carnegie Mellon University  
Chris T. Hendrickson, Carnegie Mellon University  
Denise Soh, Carnegie Mellon University

## **WEDNESDAY, 9 MAY 2001**

**8:00 a.m. - 9:30 a.m.**

### **Session 10**

#### **DFE in Practice**

**Chair: David Ufford, Raytheon**

#### **Product Ecology at Intel**

Todd A. Brady, Intel Corporation  
Nancy L. Sumrall, Intel Corporation  
Vivek Gupta, Intel Corporation  
Allen M. Frishman, Intel Corporation

#### **Accompanying the (re)design of Products with Environmental Assessment (DfE) on the Example of ADSM**

N. Warburg, University of Stuttgart  
C. Herrmann, University of Stuttgart  
J.D. Chiodo, Brunel University

#### **The Evolution of Design for Environment in Electronics Firms**

James Fava, Five Winds International  
Duncan Noble, Five Winds International  
Andrea J. Russell, Five Winds International

**8:00 a.m. - 9:30 a.m.**

### **Session 11**

#### **Advancing Electronic Technologies & Modeling**

**Chair: John Lott, DuPont & Technologies**

#### **Implementing the WEEE Directive**

Klaus Hieronymi, Hewlett-Packard Europe

#### **Value Added Color Sorting of Recycled Plastic Flake from End-of-Life Electrical and Electronic Equipment**

Brian L. Riise, MBA Polymers  
L.E. Allen, MBA Polymers  
Michael B. Biddle, MBA Polymers  
Michael M. Fisher, American Plastics Council

## **Economic and Logistical Modeling for Regional Processing and Recovery of Engineering Thermoplastics**

Cynthia F. Murphy, University of Texas at Austin

Patricia S. Dillon, Tufts University

Gregory E. Pitts, Ecolibrium

**8:00 a.m. - 9:30 a.m.**

### **Session 12**

## **Closed Loop Supply Chain Management**

**Chair: MengChu Zhou, New Jersey Institute of Technology**

## **Improving Environmental Performance Through Reverse Logistics at IBM**

Ed Grenchus, IBM Corporation

Shirley Johnson, IBM Corporation

Dan McDonnell, IBM Corporation

## **The DBOM Standard: A Specification for Efficient Product Data Transfer Between Manufacturers and Demanufacturers**

Sanchoy Das, New Jersey Institute of Technology

Sandeep Naik, New Jersey Institute of Technology

**9:45 a.m. - 11:45 a.m.**

### **Session 13**

## **DFE Metrics & Implementation**

**Chair: Laurence Weinberg, Boeing**

## **A Web-enabled Virtual Disassembly Manager (webVDM) for Electronic Products**

Paul G. Ranky, New Jersey Institute of Technology

Reggie J. Caudill, New Jersey Institute of Technology

Sanchoy K. Das, New Jersey Institute of Technology

Apoorva Bhatia, New Jersey Institute of Technology

Satishkumar Chamyvelumani, New Jersey Institute of Technology

## **Assessing Product Design Alternatives with Respect to Environmental Performance and Sustainability: A Case Study for Circuit Pack Faceplates**

J. Mosovsky, Agere Systems

J. Dispenza, Lucent Technologies

D. Dickinson, Lucent Technologies

J. Morabito, Lucent Technologies

R. Caudill, New Jersey Institute of Technology

N. Alli, New Jersey Institute of Technology

## **Supply Chain Management: From Strategy to Implementation**

Steven B. Young, Five Winds International

Duncan Noble, Five Winds International

Andrea J. Russell, Five Winds International



### **How Can Experiences From Reuse Activities Influence the Development of DFE-Tools**

M. Hoffmann, Austrian Society for Systems Engineering and Automation

R. Knoth, Austrian Society for Systems Engineering and Automation

B. Kopacek, Austrian Society for Systems Engineering and Automation

P. Kopacek, Austrian Society for Systems Engineering and Automation

**9:45 a.m. - 11:45 a.m.**

### **Session 14**

#### **Product Reuse & Recycling**

**Chair: Lee Goldberg, Chip Center**

### **Method to Assess the Recyclability of Televisions from the Perspective of Consumer Organisations**

Kim Janssen, TNO Industrial Technology

Ab Stevels, Delft University of Technology

### **Environmental Impact of a Telecommunication Service**

Fulvio Taiariol, CSELT

Patrizia Fea, CSELT

Claudio Papuzza, CSELT

Alberto Ramella, Politecnico di Torino

### **Analysis of Remanufacturer Waste Streams for Electronic Products**

J. Williams, University of Toronto

L.H. Shu, University of Toronto

### **Reliability of Lead Free Solder Joint by Using Chip Size Package**

T. Hirano, Sony Corporation

K. Fukuda, Sony Corporation

K. Ito, Sony Corporation

T. Kiga, Sony Corporation

Y. Taniguchi, Sony Corporation

**9:45 a.m. - 11:45 a.m.**

### **Session 15**

#### **Environmental Analysis of Electronic Materials**

**Chair: J. Ray Kirby, IBM Corporation**

### **Lead-Free Soldering - Toxicity, Energy and Resource Consumption**

O. Deubzer, University of Tokyo

H. Hamano, University of Tokyo

T. Suga, University of Tokyo

H. Griese, Fraunhofer IZM

**The Development of Lead-Free Printed Circuit Assembly Technology in Hewlett-Packard:  
Our Strategy and Experience**

Gregory A. Henshall, Hewlett-Packard Co.

Lisa W. Lindsley, Hewlett-Packard Co.

**Eco-Comparison Between Ceramic and Epoxy Based Populated PWBs**

C. Herrmann, University of Stuttgart

J. Gediga, PE Product Engineering

N. Warburg, University of Stuttgart

**Survey of Alternatives to Tin-Lead Solder and Brominated Flame Retardants**

Cynthia F. Murphy, University of Texas at Austin

Gregory E. Pitts, Ecolibrium